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Laboratory-Grown Diamonds

Review and Outlook



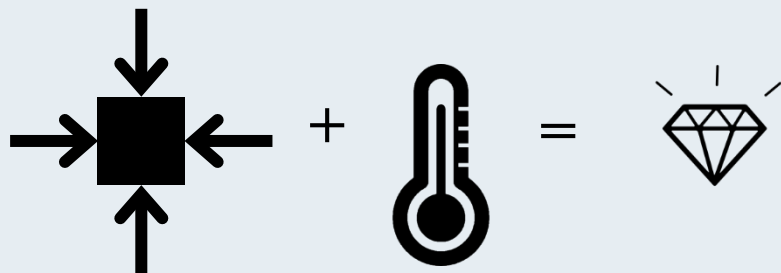
Main Growth Methods

~20%

~80%

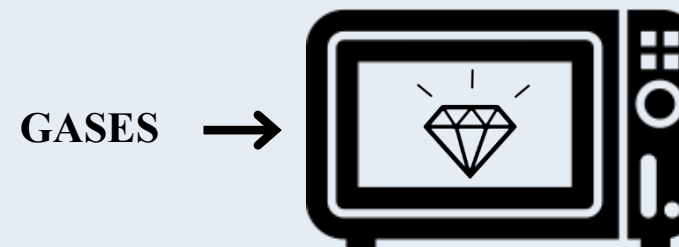
HPHT =

High-Pressure, High-Temperature



CVD =

Chemical Vapor Deposition





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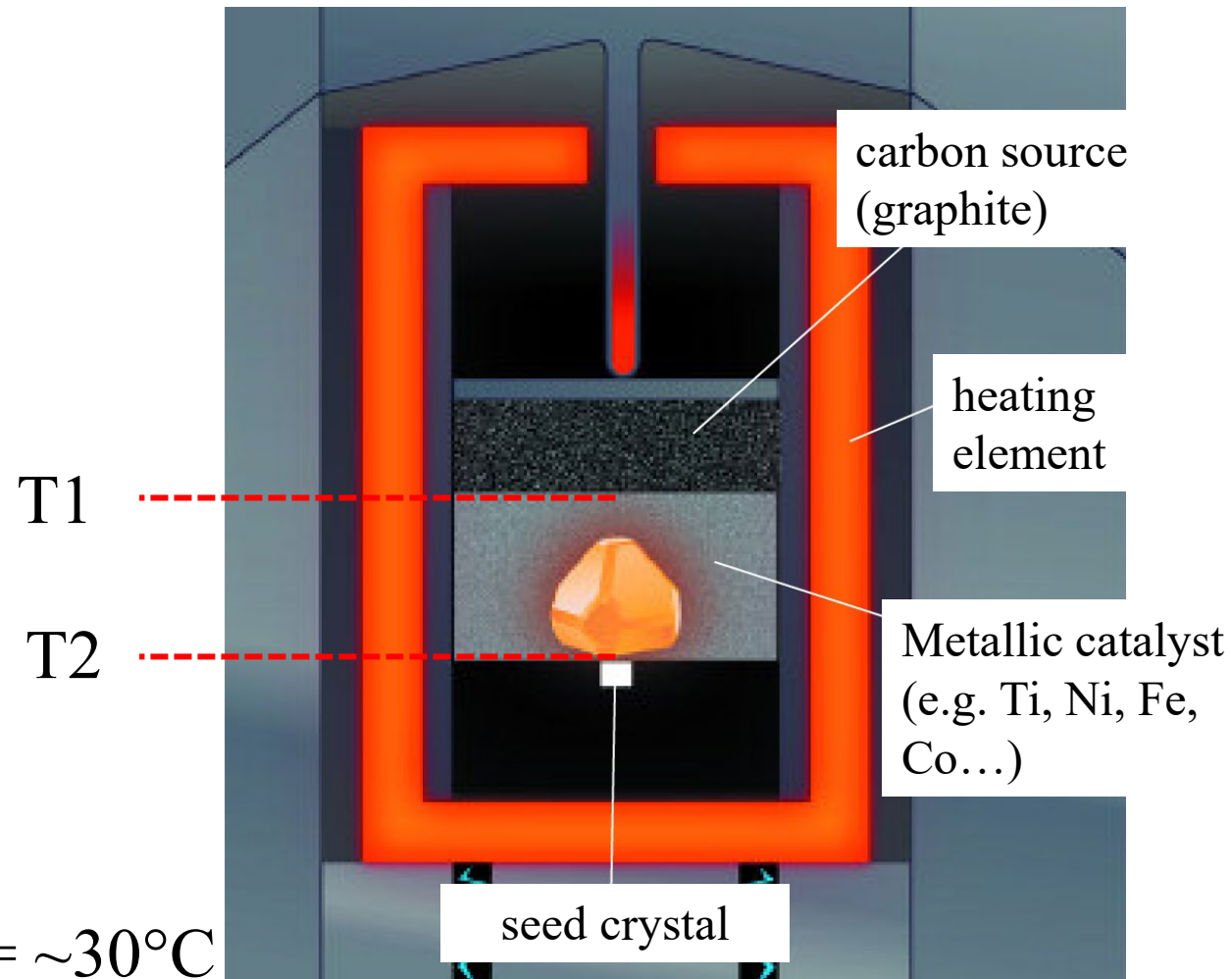
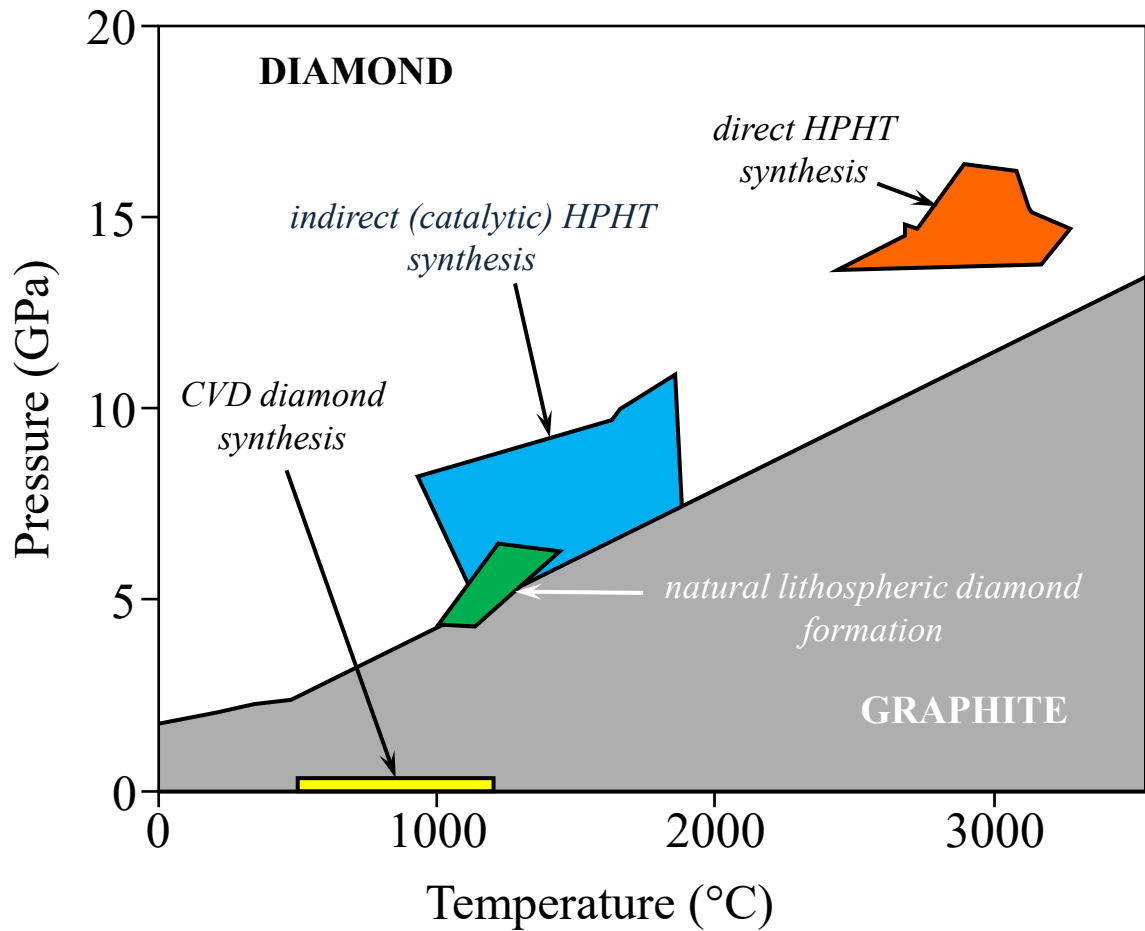
Yesterday's Laboratory-Grown Diamonds

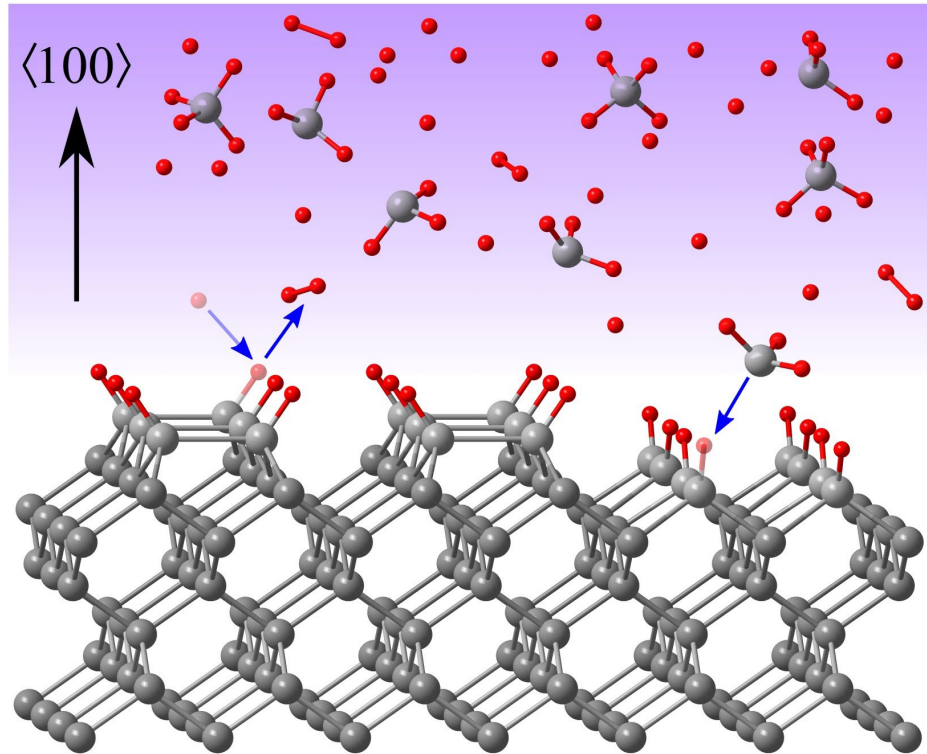


Early HPHT-grown gem products



Early CVD-grown gem products





Substrate
+
CVD Laboratory-Grown Diamond

- ◆ Hydrocarbon gas (methane) in 99% hydrogen gas
- ◆ Pressure ~10–200 torr (1/20–1/4 atm)
- ◆ Temperature ~700–1200 °C
- ◆ Duration ~days – week
- ◆ Growth rate 2–50 μm/hour



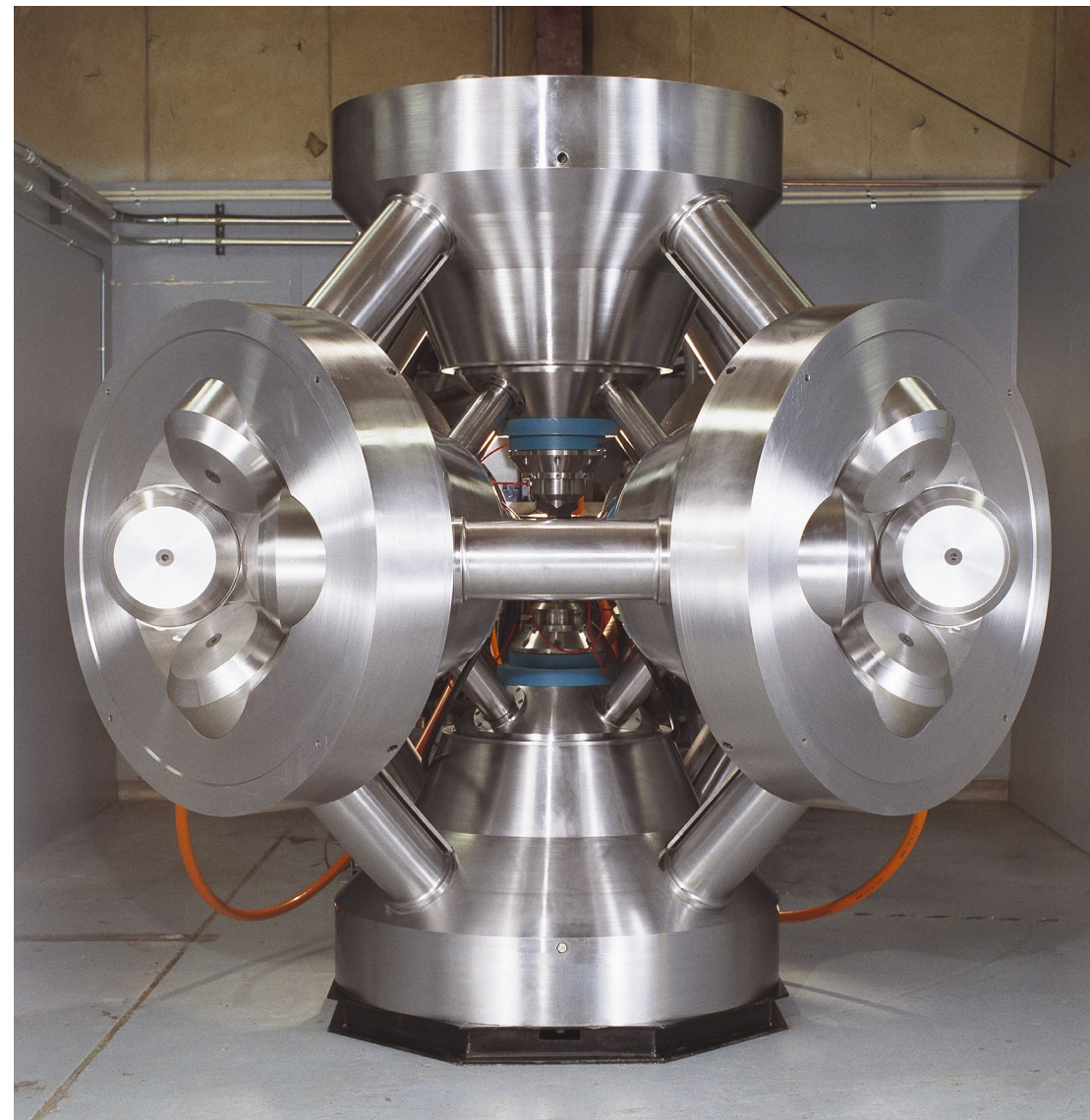
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HPHT Treatment of CVD Diamonds



- ◆ HPHT diamond growth
 - ◆ Pressure ~5–6 GPa
 - ◆ Temperature ~1300–1600°C
- ◆ CVD diamond growth
 - ◆ Pressure ~2–20 kPa
 - ◆ Temperature ~800–1100°C
- ◆ **HPHT processing**
 - ◆ Pressure ~4–7 GPa
 - ◆ Temperature ~1700–2100°C
 - ◆ CVD-grown and natural diamonds (not common for HPHT-grown)



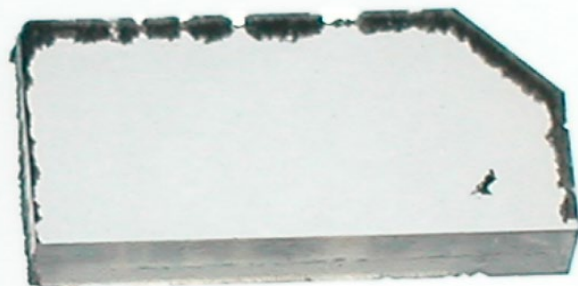


As-grown CVD
diamond



5 mm

HPHT processed
CVD diamond



0.59 ct Fancy light gray

- ◆ As-grown CVD diamond
 - ◆ Light brown color due to defects
 - ◆ HPHT processing removes brown so it turns near-colorless
- ◆ Only ~20% near-colorless submitted as-grown
 - ◆ ~80% near-colorless were HPHT processed
- ◆ HPHT processed CVD-grown diamonds can be gray
 - ◆ Receive a Fancy gray color grade instead of a D-Z grade



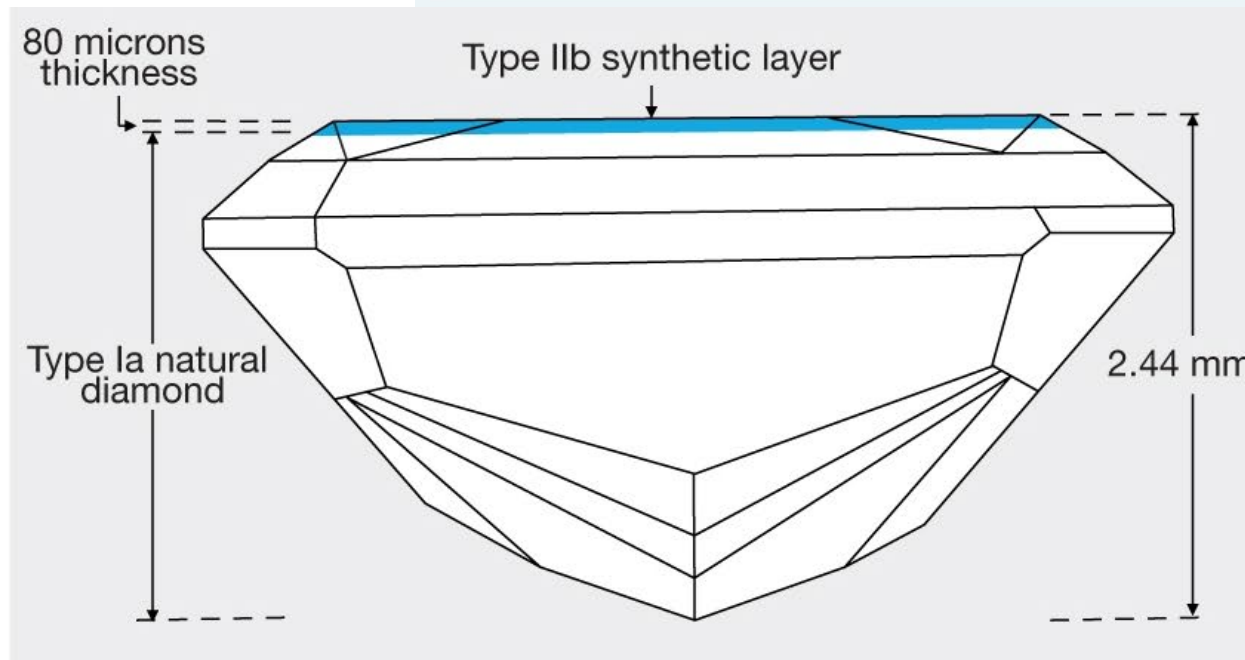
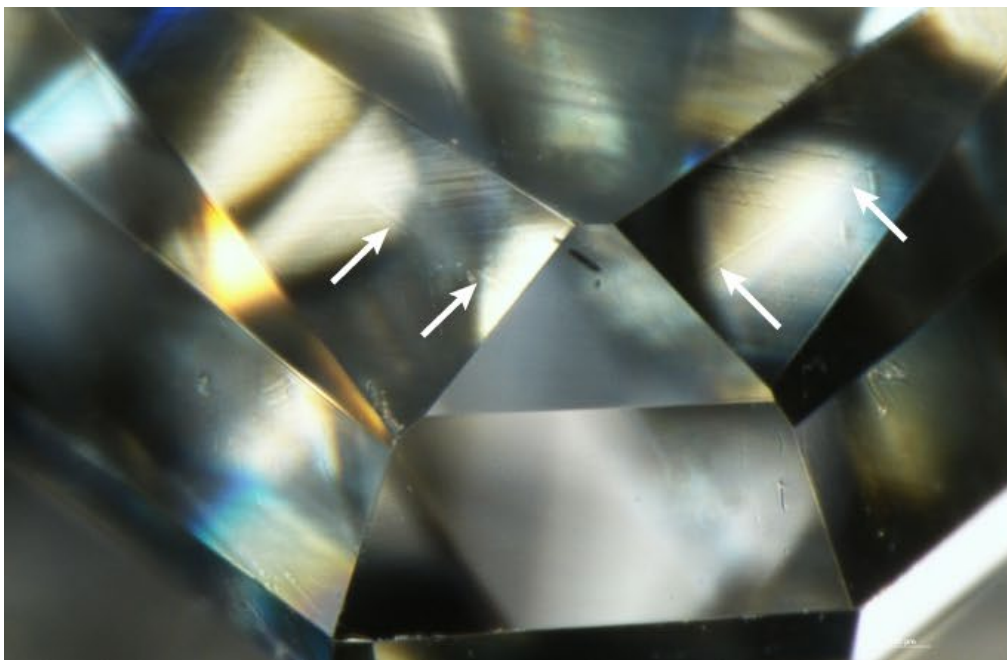
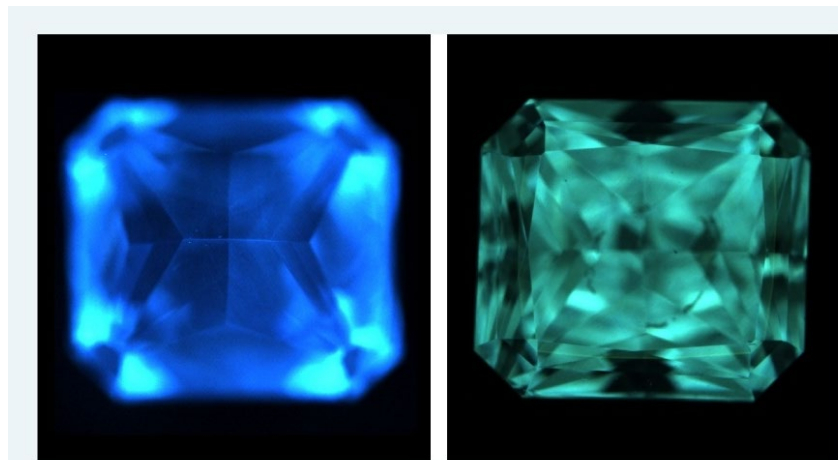
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CVD Overgrowth on Natural Diamond



Fancy Blue
0.33 ct





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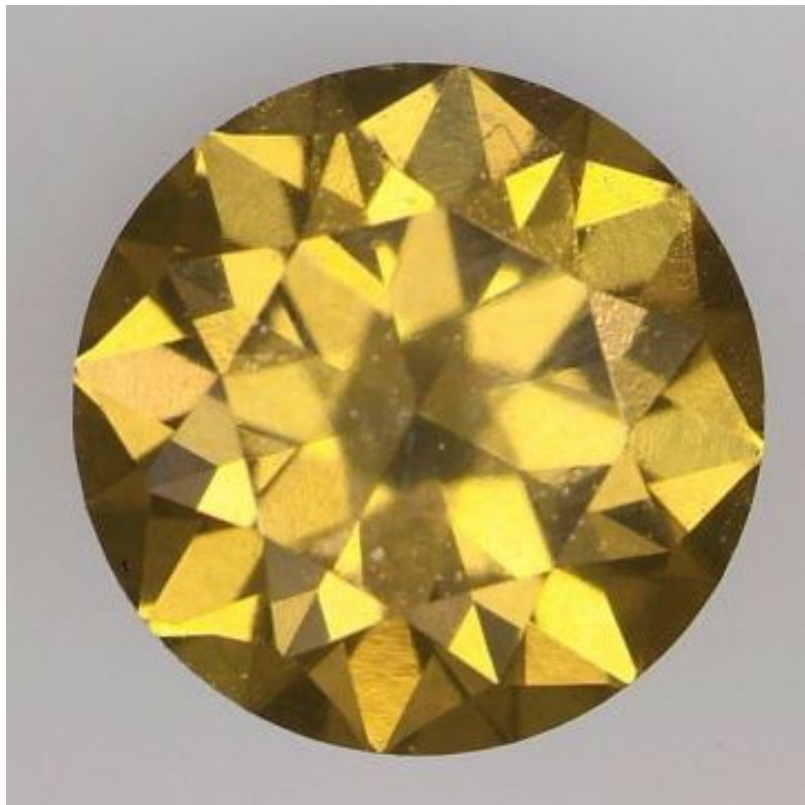
Alternative Growth Methods



Nano Polycrystalline Diamond (NPD)

- ◆ Fancy Deep brownish yellow
- ◆ 0.88 ct
- ◆ Produced at very high pressure, high temperature (15 GPa, 2300-2500°C)

Gemological properties include tatami strain and non-diamond carbon inclusions



Skalwold et al., Fall 2012
Gems&Gemology

